

DESIGN GUIDELINES

Tube Size	Center Line Radius (CLR)	Grip Length
1.00"	1.00"	3.00"
1.00" 304 SS	1.00"	3.00"
1.25"	2.00"	3.00"
1.25" 304 SS	2.00"	3.00"
1.50"	2.00"	4.00"
1.50" 304 SS	2.00"	4.00"
1.75"	2.00"	4.00"
1.75" 304 SS	2.00"	4.00"
2.00"	2.00"	4.00"
2.00" 304 SS	2.00"	4.00"
2.25" 14 g.	2.25"	3.00" & 4.00"
2.25" 304 SS	2.25"	3.00" & 4.00"
2.50" 14 g.	3.00"	3.00" & 4.00"
2.50" 304 SS	3.00"	3.00" & 4.00"
2.50" 316 SS	3.00"	3.00" & 4.00"
2.75" 14 g.	3.00"	3.00" & 4.00"
2.75" 304 SS	3.00"	3.00" & 4.00"
3.00"	3.50" & 4.50"	3.00", 4.00" & 6.00"
3.00" 304 SS	3.50" & 4.50"	3.00", 4.00" & 6.00"
3.00" 409 SS	3.50" & 4.50"	3.00", 4.00" & 6.00"
3.50"	4.00" & 6.00"	3.00" & 6.00"
3.50" 304 SS	4.00" & 6.00"	3.00" & 6.00"
3.50" 409 SS	4.00" & 6.00"	3.00" & 6.00"
4.00"	4.50" & 6.00"	3.00", 4.50" & 6.00"
4.00" 304 SS	4.50" & 6.00"	3.00", 4.50" & 6.00"
4.00" 316 SS	4.50" & 6.00"	3.00", 4.50" & 6.00"
4.00" 409 SS	4.50" & 6.00"	3.00", 4.50" & 6.00"
4.50"	4.50"	6.00" & 8.00"
5.00"	5.00" & 6.00"	6.00", 8.00" & 12.00"
5.00" 304 SS	5.00" & 6.00"	8.00" & 12.00"
6.00"	6.00" & 9.00"	14.00"
6.00" 304 SS	6.00" & 9.00"	14.00"
7.00"	Ask for Details	Ask for Details
8.00"	Ask for Details	Ask for Details

MATERIAL NOTES

- American-made steel
- 16 gauge aluminized steel unless otherwise noted
- Dimensions shown in bold text are most commonly used and are preferred for most assemblies
- For bends over 45 degrees or on stainless material, longer grip lengths are required
- Standard slot depth is 1-1/8"
- Hosebeads start at 1/4" OD
- To ensure bend accuracy, please provide XYZ coordinates

MORE OPTIONS AVAILABLE

- Additional CLR and grip lengths available on single bend assemblies
- Call regarding options larger than 6" diameter

READY TO HELP

We're happy to work with you to help you solve problems and save money.

Contact us today!

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